



OLD MAN EMU FITTING INSTRUCTIONS

ELSK12 Leaf Spring Service Kit Extra Leaf Spacer Kit – 60mm springs

ELSK13 Leaf Spring Service Kit Extra Leaf Spacer Kit – 70mm springs

HAND TOOLS & LUBRICANTS REQUIRED

Leaf spring removal tools, 14mm Spanner, vice grips, G-clamp & TB1001

KIT CONTENTS

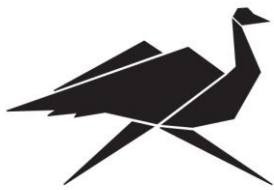
<u>KIT</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
ELSK12	3195189	PLATE LEAF SPACER 60X140XT3.0	1
	SRBC60A	INTERLEAF LINER HDPE LONG	2
	SRBC60B	INTERLEAF LINER HDPE SHORT	2
ELSK13	3194966	PLATE LEAF SPACER 70X140XT1.6	1
	SRBC60A	INTERLEAF LINER HDPE LONG	2
	SRBC60A	INTERLEAF LINER HDPE SHORT	2

If adding an XL to springs EL001R – EL099R it is highly recommended the service kits below are fitted in conjunction with ELSK12 or ELSK13.

ELSK01	LEAF SPRING CLIP LINER KIT
ELSK10	LEAF SPACERS 3MM 60 WIDE (5PK)
OR	
ELSK04	LEAF SPACERS 1.6MM 70 WIDE (5PK)
SRBC60A	INTERLEAF LINER HDPE LONG
SRBC60B	INTERLEAF LINER HDPE SHORT

Consider U bolt length as addition of an XL may require a longer u bolt. Refer to OME Catalogue

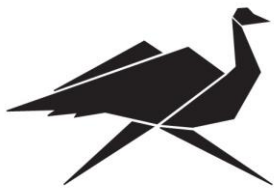
For further information refer to for Leaf Spring Service Videos






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XL FITMENT PROCESS

<ol style="list-style-type: none">1. Remove the leaf spring from the vehicle.2. Remove all the U-clip retaining bolts as shown.	
<ol style="list-style-type: none">3. To disassemble the leaf spring ensure the spring is well secured with a clamp before releasing the centre spring bolt as shown. Use vice grips to secure the round head of the centre bolt if required.	
<ol style="list-style-type: none">4. The extra leaf is to be fitted between the second and third leaf5. Remove the top two leaves.	
<ol style="list-style-type: none">6. Fit the XL.7. Ensure there is a spacer plate between the XL and leaf below.	



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<p>8. Fit interleaf liner to XL</p> <p>The kit contains interleaf liners with long and short barbs. If there is a leaf directly below the liner fit the short option. If there is no leaf directly below the liner fit the long option.</p>	
<p>9. Fit the interleaf spacer plate supplied.</p>	
<p>10. Refit the top two leaves</p>	
<p>11. Refit the centrebolt nut and fasten securely.</p> <p>12. Refit clip bolts.</p> <p>The spring is ready to be refitted to vehicle.</p> <p>CONSIDER U BOLT LENGTH AND TORQUE</p>	